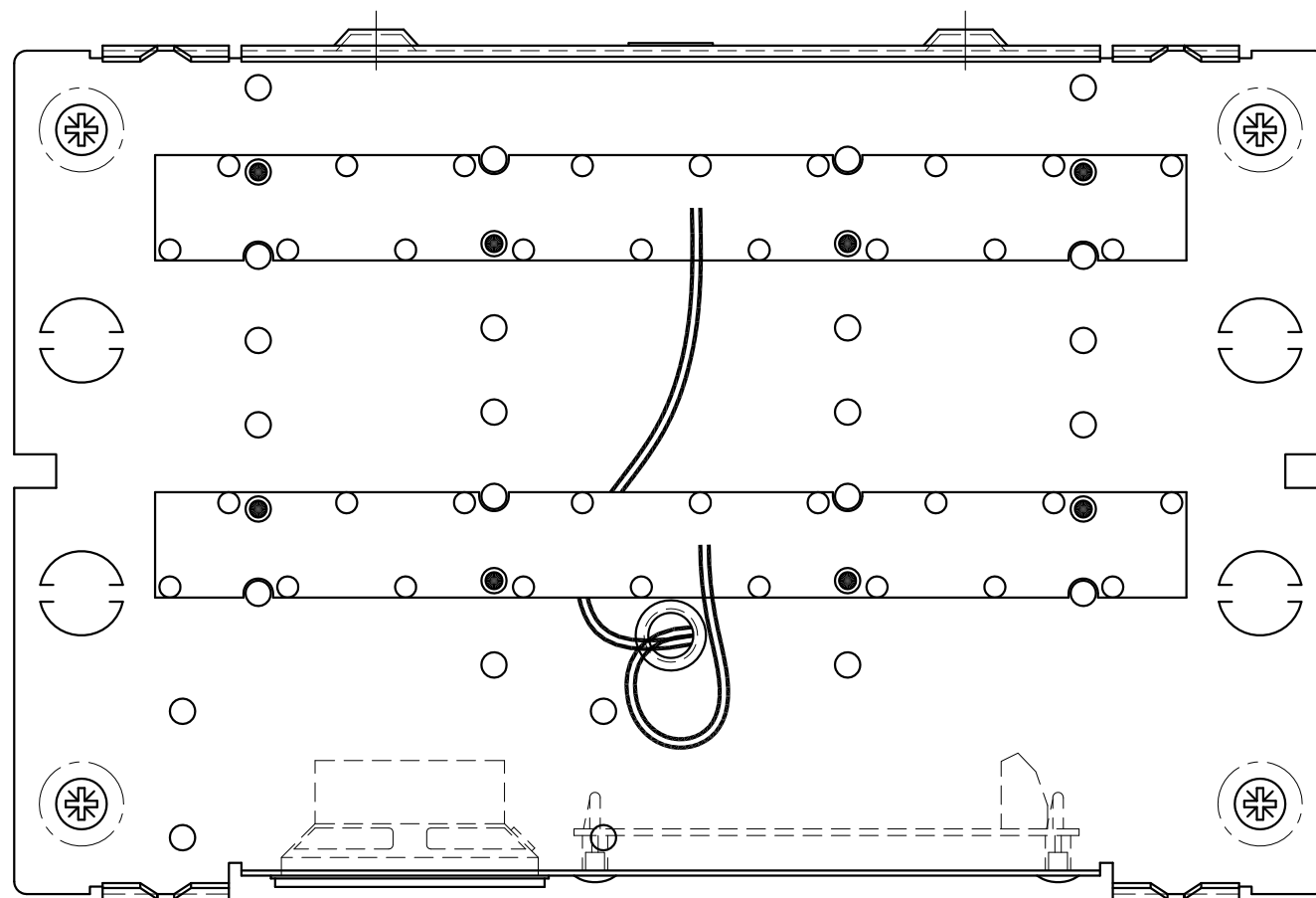


SIDE VIEW, COVERS AND PARTITIONS NOT FITTED



FRONT VIEW, COVER NOT FITTED

ASSEMBLY PROCEDURE:

1. REMOVE COVERS AND LED BOARD PARTITIONS FROM AVI'S THAT ARE TO BE JOINED BACK TO BACK.
2. FIT 2 OFF PLASTIC GROMMETS SUPPLIED WITH KIT, FROM THE BACK OF THE BACKPLATES, TO CENTRAL 1/2" HOLES IN BOTH BACKPLATES.
3. FIX BOTH BACKPLATES TOGETHER WITH 4 OFF M6 X 8 SCREWS, SHAKEPROOF WASHERS AND NUTS SUPPLIED WITH KIT. FIT SCREWS TO DIMPLED MOUNTING HOLES.
4. CONNECT THE 2 TOP LED PCB FLYING LEADS TO J4A AND J4B ON THE AVI CONTROLLER PCB AND THE 2 BOTTOM LED PCB FLYING LEADS TO J5A AND J5B ON THE AVI CONTROLLER PCB. THE FLYING LEADS WILL NEED TO BE PASSED THROUGH THE BACKPLATES VIA THE 1/2" GROMMETED HOLE.
5. FIT FACE PLATES, FACE PLATE RETAINING PLASTIC STAND-OFFS (HW0131) AND LED BOARD PARTITIONS TO COVERS, THEN RE-FIT COVERS TO BACKPLATES.

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UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES. DO NOT SCALE. TOLERANCES ARE TO BE: 1 DECIMAL PLACE ±0.5, 2 DECIMAL PLACES ±0.3, 3 DECIMAL PLACES ±0.1

3rd ANGLE PROJECTION

ISS/REV	AMENDMENTS	ECO	DRN	CHKD	AUTH	APVD	DATE
A	ORIGINAL	-	KJS	DJG	LSC	DSCP	1-11-01
B	ASSY PROCEDURE UPDATED TO INCLUDE LED BOARD PARTITION.	4522	KJS	GEL	RC	DP	14-8-13
C	DRAWING BORDER UPDATED TO JCI	5100	KJS	SS	LSC	DC	15-1-18

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**AUDIO VISUAL INDICATOR MK2
 DOUBLE SIDED KIT
 MECHANICAL ASSEMBLY**

DRAWING No: **1951-31** SHEET **1** of **1**

A3	ISS/REV C	PART No: LT0300
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