WITH SWITCH IN 'ISOLATE' POSITION (CENTRE), WHITE LINE IS POSITIONED VERTICALLY WHEN PRESSING KNOB END CAP IN POSITION. FIX IN PLACE WITH LOCTITE GLUE (IF NECESSARY).

SWITCH END CAP, SW0132.

SWITCH PUSH ON KNOB, SW0143.

SHIM WASHER, WA0034.

A/I/E LABEL, LB0580.

ROTOR SWITCH, FA1307.

TAB OF WASHER IS LOCATED IN POSITION 3 ON ROTARY SWITCH WITH SWITCH ROTATED FULLY ANTI CLOCKWISE.

EXPLODED SIDE VIEW OF SWITCH ASSEMBLED IN PANEL

ASSEMBLY NOTES:

1. DRILL SWITCH MOUNTING HOLES IN METALWORK IF NOT ALREADY PRESENT. USE HOLE DIMENSIONS SHOWN BELOW.

2. ALIGN LABEL WITH SWITCH LARGE HOLE. CUT LABEL AROUND HOLE TO ALLOW SWITCH TO PASS THROUGH.

3. WHEN FITTING SWITCH TAB WASHER, TAB MUST BE IN POSITION 3.

SWITCH MOUNTING HOLE PATTERN

FACTORY NOTES:

1. KEEP RESISTOR LEADS SHORT AS SHOWN.

2. WHEN ASSEMBLY IS COMPLETE, FACTORY TO TEST AS PER P/4 FILE.

3. IF SWITCH IS NOT BEING INSTALLED, ROLL UP TWIN STRANDED WIRE AND TAPE WITH MASKING TAPE.

4. PLACE THE FOLLOWING IN PLASTIC BAG (PK0002). TAPE BAG CLOSED WITH MASKING TAPE:
   1. X SWITCH ASSEMBLY,
   1. X SWITCH KNOB GREEN CAP (SW0132),
   1. X SWITCH KNOB (SW0143),
   1. X SWITCH LABEL (LB0580),
   2. OFF CABLE TIE (SU0020),
   2. OFF CABLE TIE BASE (SU0099),
   1. X SHIM WASHER, (WA0034),
   1. X LITERATURE (LT0402), FOLDED UP.

10K RESISTOR, RR0045.

HOOK-UP WIRE, WR0110.

STRIP BOTH ENDS 5.0mm.

SOLDER ENDS TO SWITCH TERMINALS. FOLD OVER '1', '2' AND 'A' TABS AT 90° ONCE SOLDERED.

TRIM ALL UNUSED TABS Flush WITH SWITCH BODY.

CUT LENGTH 2.0m

SWITCH WIRING DETAIL

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ISS/REV AMENDMENTS ECO DRN CHKID AUTH APVD DATE
A ORIGINAL - KJS LSC RC DP 4-5-08
B NOTE 4 UPDATED 4470 KJS SEL LSC DP 22-3-13

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4100 T-GEN 50 ROTARY SWT NO BRKT MECHANICAL ASSEMBLY

DRAWING No: 1976-179 SHEET 1 of 1

A3 ISS/REV B PART No: LT0402