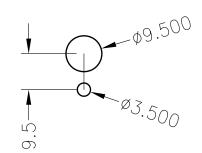


EXPLODED SIDE VIEW OF SWITCH ASSEMBLED IN PANEL

ASSEMBLY NOTES:

ISS/RFV

- 1. DRILL SWITCH MOUNTING HOLES IN METALWORK IF NOT ALREADY PRESENT. USE HOLE DIMENSIONS SHOWN BELOW.
- 2. ALIGN LABEL WITH SWITCH LARGE HOLE. CUT LABEL AROUND HOLE TO ALLOW SWITCH TO PASS THROUGH.
- 3. WHEN FITTING SWITCH TAB WASHER, TAB MUST BE IN POSITION 3.



SWITCH MOUNTING HOLE PATTERN

AMENDMENTS

CONFIDENTIAL: THIS DOCUMENT MUST NOT BE COPIED NOR THE CONTENTS PASSED UNLES

FCO DRN CHKD AUTH APVD DATE

UNLESS OTHERWISE STATED: ALL DIMENSIONS IN MILLIMETRES. DO NOT SCALE. TOLERANCES ARE TO BE: 1 DECIMAL PLACE ± 0.5 , 2 DECIMAL PLACES ± 0.3 , 3 DECIMAL PLACES ± 0.1

SOLDER ENDS TO SWITCH 10K RESISTOR, RR0045. TERMINALS. FOLD OVER '1', '2' AND 'A' TABS AT HOOK-UP WIRE. 90° ONCE SOLDERED. WR0110. STRIP BOTH ENDS 5.0mm. TRIM ALL UNUSED TABS FLUSH WITH SWITCH BODY. STRIPF -CUT LENGTH 2.0m SWITCH WIRING DETAIL

FACTORY NOTES:

- 1. KEEP RESISTOR LEADS SHORT AS SHOWN.
- 2. WHEN ASSEMBLY IS COMPLETE, FACTORY TO TEST AS PER P/4 FILE.
- 3. IF SWITCH IS NOT BEING INSTALLED, ROLL UP TWIN STRANDED WIRE AND TAPE WITH MASKING TAPE.
- 4. PLACE THE FOLLOWING IN PLASTIC BAG (PK0002). TAPE BAG CLOSED WITH MASKING TAPE:
- 1 X SWITCH ASSEMBLY,
- 1 X SWITCH KNOB GREEN CAP (SW0132),
- 1 X SWITCH KNOB (SW0143),
- 1 X SWITCH LABEL (LB0580),
- 2 OFF CABLE TIE (SU0020),
- 2 OFF CABLE TIE BASE (SU0099),
- 1 X SHIM WASHER, (WA0034),
- 1 X LITERATURE (LT0402), FOLDED UP.

3rd ANGLE	_
SIG ANGLL	-(0)-[— —
3rd ANGLE PROJECTION	Y

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В	NOTE 4 UPDATED	4470	KJS	GEL	LSC	DP	22-3-13

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T-GEN 50	ROTARY	SWT	NO	BRKT				
MEC	HANICAL	ASSE	MBL'	Y				

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